



## DXE Wafer Expander

The DXE wafer expander is used for expanding wafers after the singulation/dicing process. This prevents die chipping during shipping or the pick and place operation.



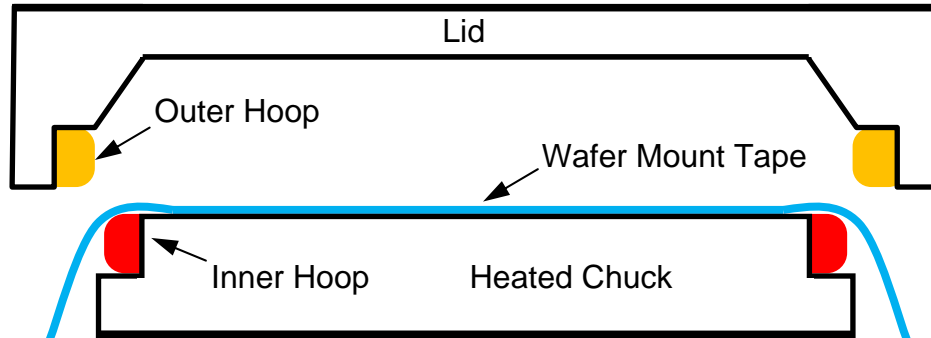
### Applications

- Laser Diodes
- LEDs
- MEMS
- Transfer of wafers from film frames to hoops
- Wafer mounting

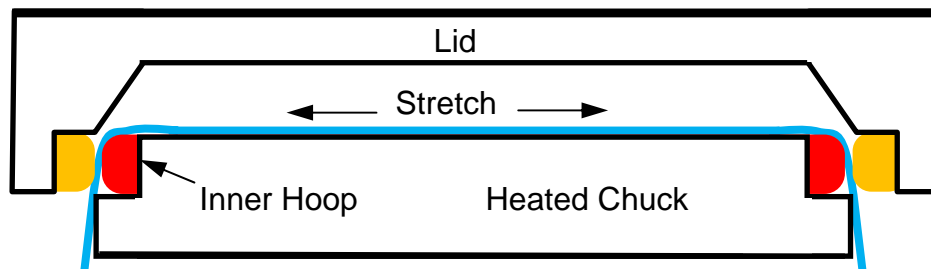
- DXE Wafer Expander has been designed to expand the space between diced semiconductor die by omni-directional stretching of the plastic film on which these die have been mounted. The stretching is done over concentric hoop sets that retain the stretched plastic films.
- DXE Wafer Expander heats the tape to improve the tape flexibility during the expansion process. It has been preset at the factory for 150 +/- 5° F (66 +/- 2.5° C). Operation at 150° F (66°C) is recommended for most films. The temperature is adjustable to accommodate a wide range of tapes and films.

### Mounting wafer tape to the hoops

The inner hoop is placed on the heated chuck with the rounded edge facing up. The wafer mount tape is positioned over the heated chuck and the inner hoop. The outer hoop is placed inside the lid with the rounded edge facing down.

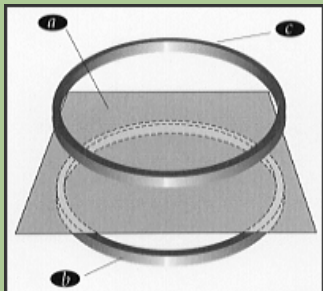


The lid is closed, forcing the outer hoop over the inner hoop. The tape is mounted with the adhesive side up and smooth side down. The outer hoop comes in contact with the adhesive surface. The outer hoop grips the tape and pulls it down over the inner hoop. The tape slides over the inner hoop thereby becoming stretched.



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- Simple Operation
- Fast Process
- Low Cost
- Production Ready

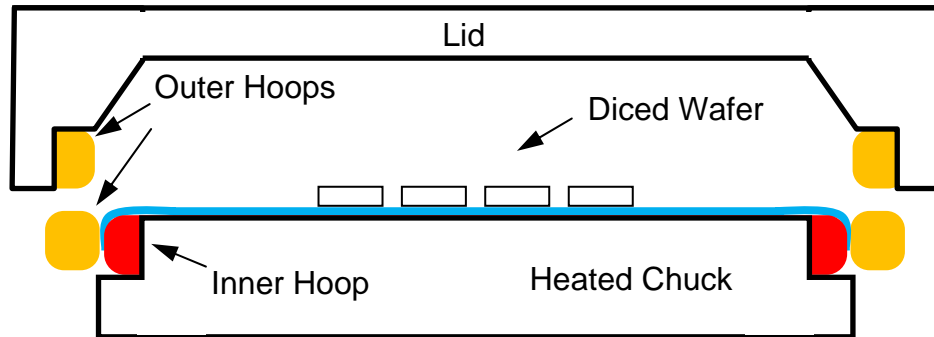


## DYNATEX INTERNATIONAL DXB WAFER EXPANDER

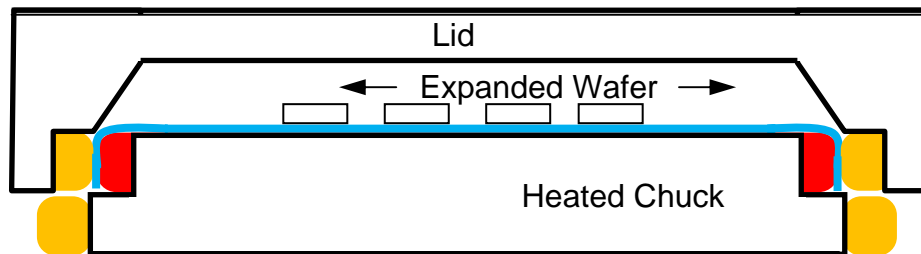


### Expanding a Wafer

The hoop set with the wafer mount tape and a diced wafer is placed onto the heated chuck. An additional outer hoop is placed inside the lid.



The lid is closed, forcing the outer hoop over the inner hoop and pushing the first outer hoop down and off the inner hoop. This action pulls the tape down over the inner hoop, stretching the tape and thereby expanding the wafer. This step can be repeated to expand the wafer by the desired amount.



### DXE Wafer Expander Specifications

- Hoops accommodated
  - Expander DXE-550-XX accommodates 5 inch diameter hoops
  - Expander DXE-560-XX accommodates 6 inch diameter hoops
  - Expander DXE-570-XX Accommodates 7 inch diameter hoops
  - Expander DXE-580-XX accommodates 8 inch diameter hoops
  - XX denotes operating voltage: 01 for 100/120 VAC, 02 for 220/240 VAC
  - Hoops available on request
  - Custom configuration available on request
- Power Required: 100/120 VAC 3 amp OR 220/240 VAC 1.5 amp, 50/60Hz
- Operating Temperature: 150 +/- 5° F (66+/- 2.5° C)
- Dimensions
  - Height 8 in (200 mm)
  - Width 8.5 in (216 mm)
  - Depth 12.5 in (315 mm)



5577 Skylane Boulevard  
Santa Rosa CA 95403  
Phone: 707 542 4269  
Fax: 707 579 8590  
www.dynatex.com  
sales@dynatex.com

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